



Ponds

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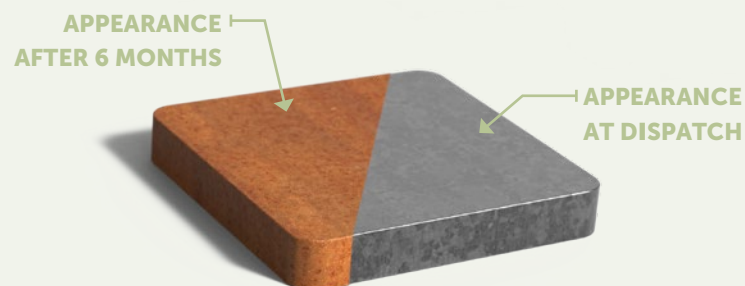
This modern pond is available in square and rectangular versions. The still water in the pond creates a calm atmosphere in the garden.



**OPTION
CUSTOM MADE**



Material corten steel



Tranquil and evocative, our corten steel pond is a wonderful addition to your garden. The pond is suitable for plants and fish, making this water feature a beautifully dynamic garden element. We coat the interior surfaces of our corten steel ponds with polyurea, so the metal will not corrode. Our ponds are equipped with a fixed overflow pipe as standard. They can also be ordered with optional inlet holes drilled on either the short or long side.

Corten steel has an orange-brown colour, the result of a natural rust layer. Another name for corten steel is weathering steel: weather conditions have a positive effect on this material.

Corten steel is a metal alloy made by adding copper, phosphorus, silicon, nickel and chromium to iron. When exposed to air, the material forms a protective layer of rust. This natural coating prevents further corrosion, so the ponds will last for many years.

SPECIFICATIONS

- 5-year warranty.
- The product can be customised.
- The interior surfaces are coated with black polyurea. This prevents the water in the pond causing corrosion.
- Corten steel ponds are hard-wearing, weatherproof, low-maintenance and durable.
- The corten steel has a standard thickness of 3 mm.
- Products are delivered without rust. The corten steel rusting process takes about 4-5 months, depending on weather conditions.

KEY POINTS TO NOTE

- Products should be unpacked immediately upon receipt to release any moisture trapped inside the packaging. If the product is left in its packaging, it may develop uneven rust patches.
- We do not recommend using corten steel within 2 km of a coastline.
- The weathering process may cause rust run-off.
- The guarantee expires if you drill or grind in a way that is not specified.
- The water used in this product should have a neutral pH value (7) to protect the look and quality of the material.
- Clean annually by spraying coarse dirt off the product with tap water.

OPTIONAL

- For more dynamic garden elements, see our pond walls!