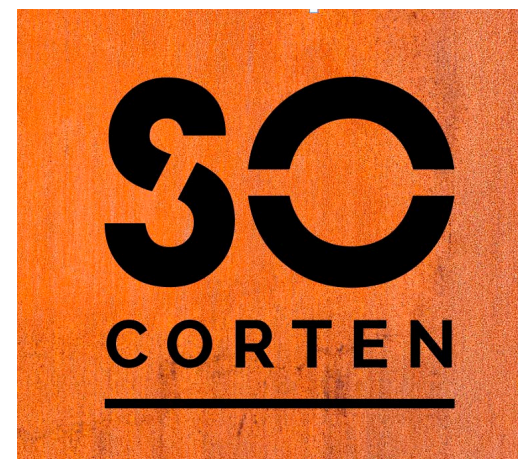




LUCCA

LUCCA

The LUCCA has pleasing curves. The natural shape of this planter will add elegance to any garden.



**OPTION
CUSTOMISATION**



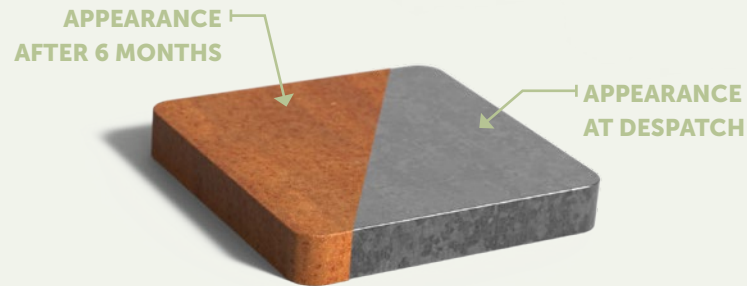
**OPTION
OPEN BOTTOM**



**OPTION
WATERPROOF**



Material corten steel



The LUCCA corten steel planter gives gardens an elegant and warm look, thanks to the orange-brown patina on the metal. This patina is formed by a natural layer of rust. Another name for corten steel is weathering steel: weather conditions have a positive effect on this planter.

Corten steel is a metal alloy made by adding copper, phosphorus, silicon, nickel and chromium to iron. When exposed to air, the material forms a protective layer of rust. This natural coating prevents further corrosion, extending the planter's life.

SPECIFICATIONS

- 5-year warranty.
- Corten steel planters are very robust, hard-wearing, weatherproof, low-maintenance and durable.
- Without bottom: very suitable for planting large plants or trees. These can root on in the garden thanks to the bottomless planter.
- With bottom: The planter has hidden feet and drainage holes, which allows it to float a little above the ground (15 mm) and provides optimal drainage.
- The corten steel has a standard thickness of 3 mm.
- The planter can be customised.
- Products are delivered without rust. The corten steel rusting process takes about 4-5 months, depending on weather conditions.

KEY POINTS TO NOTE

- Products should be unpacked immediately upon receipt to release any moisture trapped inside the packaging. If the product is left in its packaging, it may develop uneven rust patches.
- Ensure proper drainage.
- Do not use an overflow pipe; no excess water should remain in the corten steel planter. This can cause the metal to corrode due to the interaction of oxygen and soil.
- Do not use hydro pellets: they retain moisture.
- We do not recommend using corten steel within 2 km of a coastline.
- The weathering process may cause rust run-off.
- The guarantee expires if you drill or grind in a way that is not specified.

Installation

CORTEN STEEL

1. Ensure a flat, solid (compacted) surface. If not done carefully, stress can build up in the product, potentially causing damage. **Note!** Never use an overflow pipe in a corten steel planter.
2. Tie rods in planters are essential for the structure and shape stability of the planter. A tie rod must never be removed.
3. Always allow sufficient breathing space (at least 1 cm) around the planters to prevent moisture retention.



Planting advice

CORTEN STEEL STANDARD

1. Cover the bottom with a layer of pebbles Ø35 mm (approx. 10 cm).
2. Lay a water-permeable anti-root cloth over the pebbles.
3. Cover the anti-root cloth with soil suitable for your type of planting.
4. Do not use an overflow pipe; no water should remain in the corten steel planter.

