# STACK manual

In this manual, we explain how to assemble the different parts of the STACK. With these parts, you can make different shapes. So it always fits perfectly in your garden.

**NOTE!**

- Connectors have to be ordered separately.
- During the rusting process, rust water may come off the product.



SC CORTEN

# Installation & mounting

## PREPARATION

- Always place the STACK on a flat, solid surface.
- When placed against a wall, use the wall fixing holes. This provides extra strength.
- Connect the parts with connectors, both at the front and rear.

## REQUIRED TOOLS (NOT INCLUDED)

- STACK connectors.
- Pliers for bending CorTen steel.

Follow the steps below to place and assemble the STACK.

1. Place the STACK pieces in the desired shape.
   **Note!** Carefully stack the parts of the STACK on top of each other to ensure they do not fall.
2. Slide the connector onto the corner where the STACK units meet. See figure 1.
3. Clamp the ends of the connector inwards so that they are secure and cannot slide off. See figure 2.
4. Repeat steps 1 to 3 for each corner where units line up.

Secure the units with connectors, both at the front and back.




